

Date: Wednesday, 7/4/2007 3:36:43 PM  
 User: Eric Charbonneau

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GPS BOTTOM MOUNTING	
Job Number : 33298		
Estimate Number : 12518		
P.O. Number : N/A	Part Number : D35301	
This Issue : 7/4/2007 S.O. No. : N/A	Drawing Number : UNDER REVIEW	
Prsht Rev. : NC	Project Number : N/A	<b>PROTOTYPE</b>
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : N/A	
Previous Run : 28422	Material : N/A	
Written By : <i>[Signature]</i>	Due Date : 7/11/2007	
Checked & Approved By : <i>[Signature]</i>	Qty: 1 UoM: Each	
Comment : Est Rev:A New Issue 06-08.30 EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S040	6061-T6 .040 Sheet
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Comment: Qty.: 0.4812 sf(s)/Unit Total : 0.4812 sf(s)

6061-T6 .040 Sheet

(M6061T6S040)

Batch: *100742* *HB 07-07-06*

CERTIFICATE OF CONFORMITY  
REQUIRED

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3530

Dwg Rev: *PREL*Prog Rev: *PREL*

2-Deburr if necessary

*HB 07-07-06**MF 07-07-09*

*(PTO)*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*HB 07-07-06*

4.0	QC8	FAI NEEDS MORE SECOND CHECK
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*DIMS* **ENGINEERING**  
*CB* **APPROVAL**



Comment: SECOND CHECK

*07.07.11*

*[Signature]* *0707K*

5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3530-1 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/07/23  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR: <u>33298</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07.07.09	2.0	1 Part SCRAP wrong mat. used (0.050" instead of 0.040")  RC Humman Eng		-Scrap and Replace with correct mat. -Remind Employee to be more cautious when pulling mat. BATCH # <u>102723</u> M100742	07-07-10 BT	EP 07/07/10		EW 07/07/10

NOTE: Date & initial all entries

Date: Wednesday, 7/4/2007 3:36:44 PM  
User: Eric Charbonneau

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GPS BOTTOM MOUNTING

Job Number: 33298

Part Number: D35301

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING

N/A &



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

**FOR ENGINEERING USE ONLY**

07.07.19

9.0

QC21

FINAL INSPECTION/W/O RELEASE



07.07.19

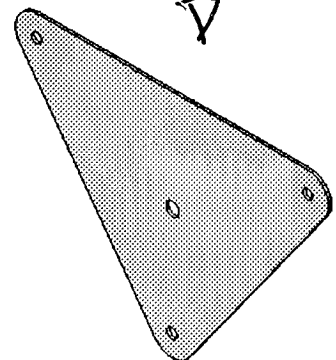
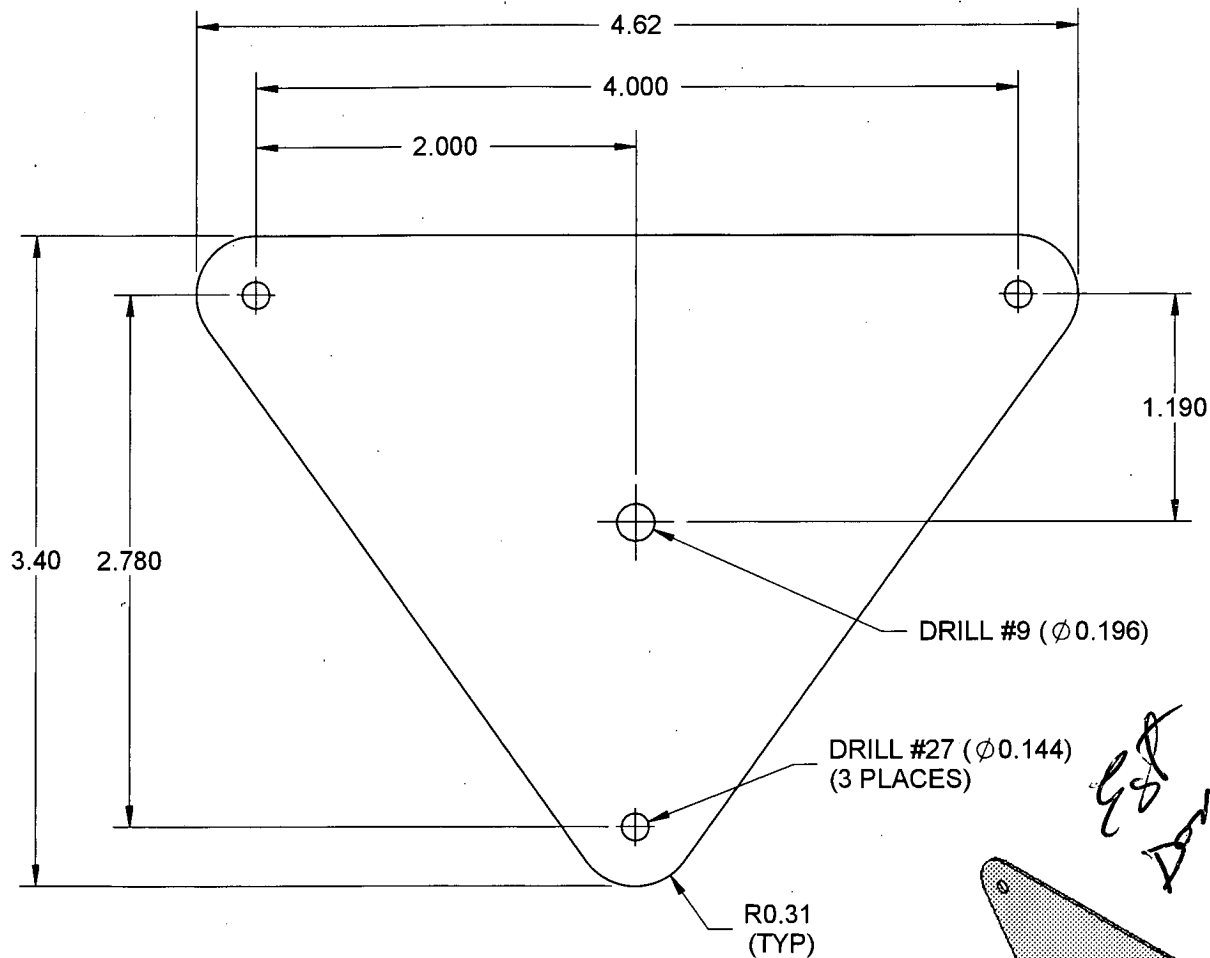
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



07/07/18

DESIGN <b>CB</b>	DRAWN BY <b>CB</b>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <b>PH</b>	APPROVED	DRAWING NO. <b>D3530</b>	REV. A SHEET 1 OF 2
DATE <b>07.01.10</b>		TITLE <b>GPS BOTTOM MOUNTING</b>	SCALE 1:1
REV A	DATE 07.01.10	DESCRIPTION NEW ISSUE	



**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
**LE 07.06.22**

### D3530-1 BASE PLATE

**ISOMETRIC VIEW**  
SCALE: 1:2

**NOTES:**

- 1) MATERIAL: ALUMINUM 6061-T6/T62 SHEET, 0.040 THICK PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF DART SPEC M6061T6S.040)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX
- 6) IDENTIFY WITH DART P/N "D3530-1" USING WHITE MARKER

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# Receiving Report

Date: April 21/06  
Supplier: Copper & Brass

Batch No: 51100742  
Dart P/O: 1005

Packing Slip: Yes ☒ No ☐  
Invoice: Yes ☐ No ☒  
Receipt: Cash ☐ Cr. ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐  
Waybill Attached: Yes ☐ No ☐  
Shipment Complete: Yes ☐ No ☒  
Q.C. Inspection ☐

Discrepancies						Comments
Part No	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	
M50524305090	Sheet	96	0	0	96	
M6061T6B0250X06000		48	0	0	48	
M6061T6B0500X0250		12	10	0	2	

ISR No. \_\_\_\_\_

Initials of receiver (if shipment OK) [Signature]

P. Production/Admin:

Date

Received/Costing

Initial:

IPJ:00000\Forms\Purchase\RECREPORT rev B

Accounting:

Date

AP/MR

Initial


DESCRIPTION OF MATERIAL	BILLING QTY	UNIT	PRICE	EXTENSION
RECT 6061-T6511 EXTR ALUMINUM BAR 019884 3/8 (+/- .008) X 1 (+/- .0 UZ3803 NO PROCESSING - 144" ML	1.00	PC	138.0700	138.07
PLEASE REMIT IN CANADIAN FUNDS	GST/HST			9.66
TOTAL \$				147.73

INVOICE WILL BE DATED THE DAY OF SHIPMENT. INTEREST WILL BE CHARGED ON PAST DUE ACCOUNTS AT THE RATE OF 1-1/2% PER MONTH. PRICE SHOWN IS SUBJECT TO PRICE IN EFFECT AT THE TIME OF SHIPMENT.

G.S.T. REG. NO. 14022393

REMIT BY: 05/15/06

TERMS: NET 30 DAYS

294	SHIP DATE 04/24/06 SHP	GROSS WEIGHT	QUOTE 30-161074-1	0 OF 10 <b>PACKING LIST</b>	
ART AEROSPACE	WORK ORDER ***	ORDER DATE 04/13/06 ORD	TEST RESULTS		
SHIP TO ART AEROSPACE 270 ABERDEEN ST AWKESBURY ON CANADA K6A 1K7	DELIVERY DATE 04/24/06 DEL	SHIP BRANCH 30(04)	SELL BRANCH 30-TOR	WORK ORDER <b>UZ3809</b>	
6905 KENDERRY GATE, MISSISSAUGA ONTARIO, CANADA L5T 2Y			<b>Copper and Brass Sales Canada</b>  A ThyssenKrupp Materials NA company <b>ThyssenKrupp</b>		
NEW PO NUMBER 000001005	TERRITORY 01	ENTRY ID 30BXT	CUSTOMER SIGNATURE: _____ DATE: _____		
INDA LACELLE	INSIDE SALES BRIAN TEDESCO		QUANTITY	ORDERED	SHIPPED
TELEPHONE (613) 632-9577	INSIDE SALES TELEPHONE (905) 696-8100 37622		INVENTORY	54.19 LB	52.00
SHIP VIA	SHIPPING STATUS		BILLING	2.00 PC	2.00
COMPLETE X	PARTIAL	CANCEL	WAREHOUSE		
CUSTOMER COMMON/FRT-CCX	FOB DEST		PACKED WITH OTHER GOODS UZ3800		
LOADING PPD	FINISHED GOODS LOCATION WARN LABEL:1001				

**PART DESCRIPTION** 063496-4

061-T6 FLAT ALUMINUM SHEET, .040 X 48 X 144  
 DART AEROSPACE, NO PROCESSING - 48" X 144" Mill  
 dimensions., Test Results Attn to: QA Department.  
 SHEET MUST BE PACKAGED WELL TO PROTECT , FROM DAMAGE IN TRANSIT. CUSTOMER WILL  
 REFUSE DELIVERY IF DAMAGED. MILL TEST , REPORTS MUST ACCOMPANY ALL SHIPMENTS

*Revised*

**SPECIAL INSTRUCTIONS**

Shipping, do not place any packages or goods on top of our material."

SCRAP	FILLED BY SC	PACKED BY	Q/A AUDIT
MAX SKID WEIGHT 100	LOADING INSTRUCTIONS HAND, CRANE, FORK, DOCK		MAXIMUM BUNDLE WEIGHT 200
PKGS	SKIDS	BOLTS	TUBES
CTNS	FLAT	COILS	
INSPECTION RECORD			

**TEST RESULTS**

**CERTIFICATE OF COMPLIANCE**  
 We hereby certify that mercury or any of its compounds are not used in the processing and distribution of our products.  
 Our products we distribute are not hazardous in their received state. For MSDS sheets go to [www.copperandbrass.com/msds](http://www.copperandbrass.com/msds)  
 1-800-244-233-5682. We hereby certify that the material above complies with the following specifications:

AMS 4027	ASTM-B209	ROHS COMPLIANT
QUANTITY UOM VENDOR	VEND PO HEAT/LOT	PCS ! TAG NO
52.00 LB CORUS	0CC1837 7124901	